

Appl. No. 10/028,196
Amdt. Dated June 9, 2003
Reply to Office action of March 11, 2003

Amendments to the Drawings:

The attached sheets of drawings includes changes to Fig. 5 and 6. These sheets, which include Figs. 5 and 6, replace the original sheets including Figs. 5 and 6.

Attachment: Replacement Sheets

FIG.1

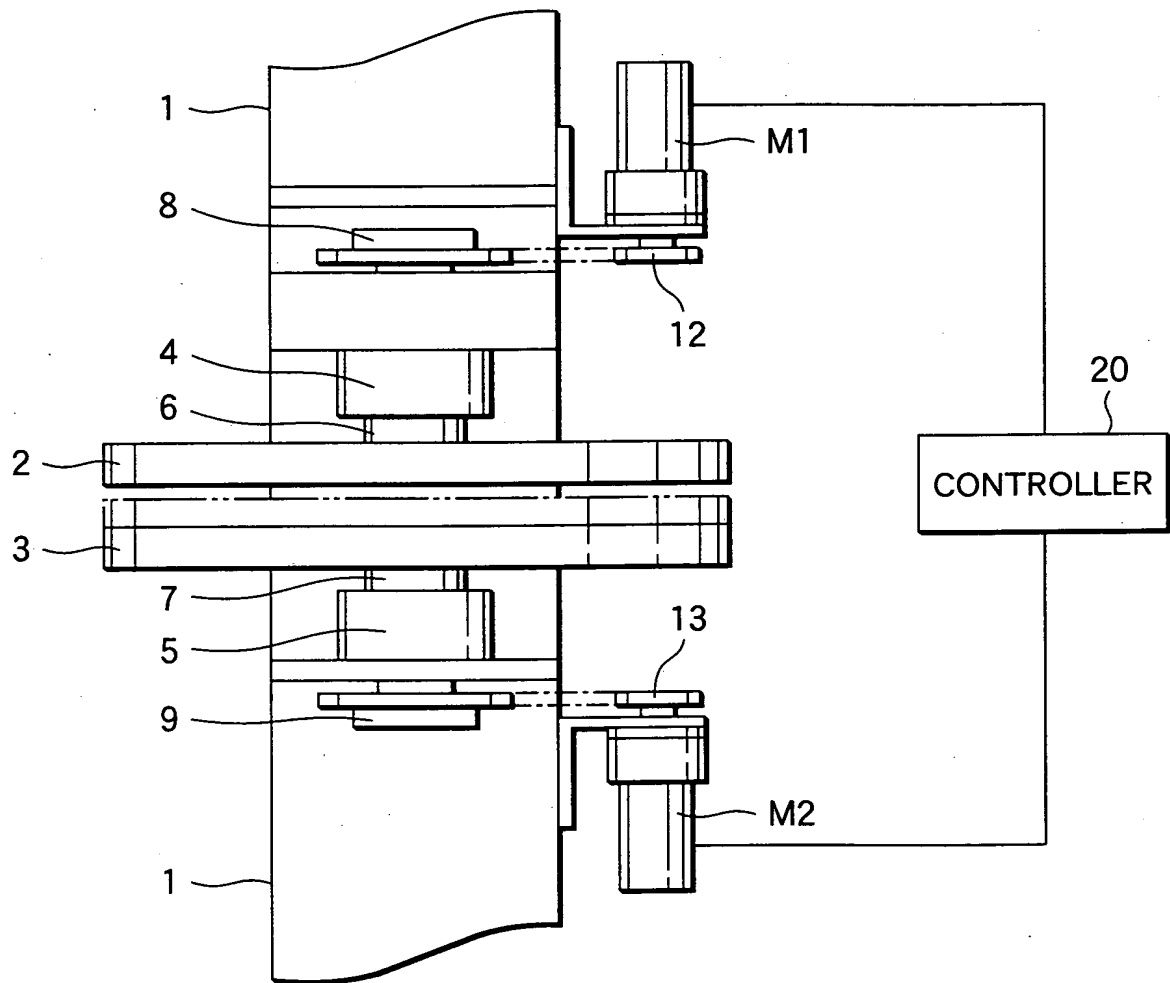


FIG.2A

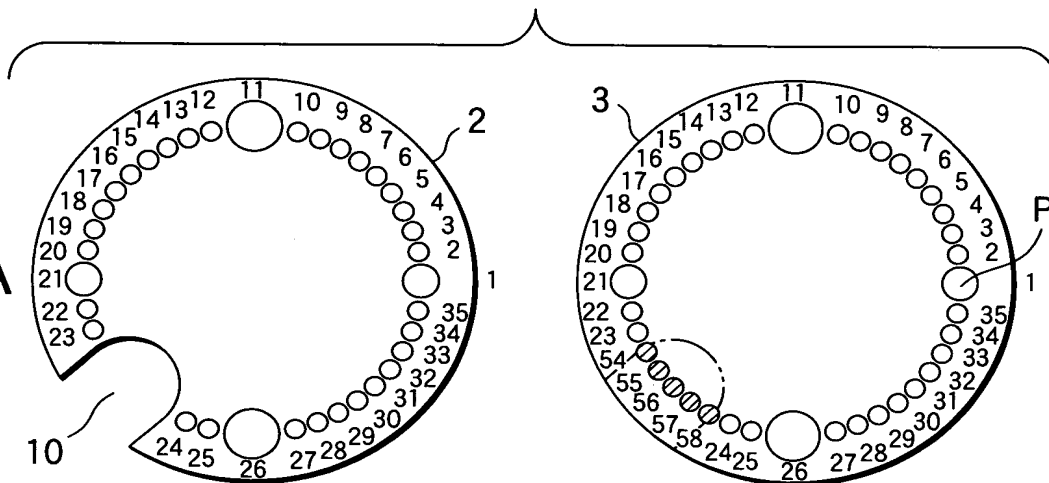


FIG.2B

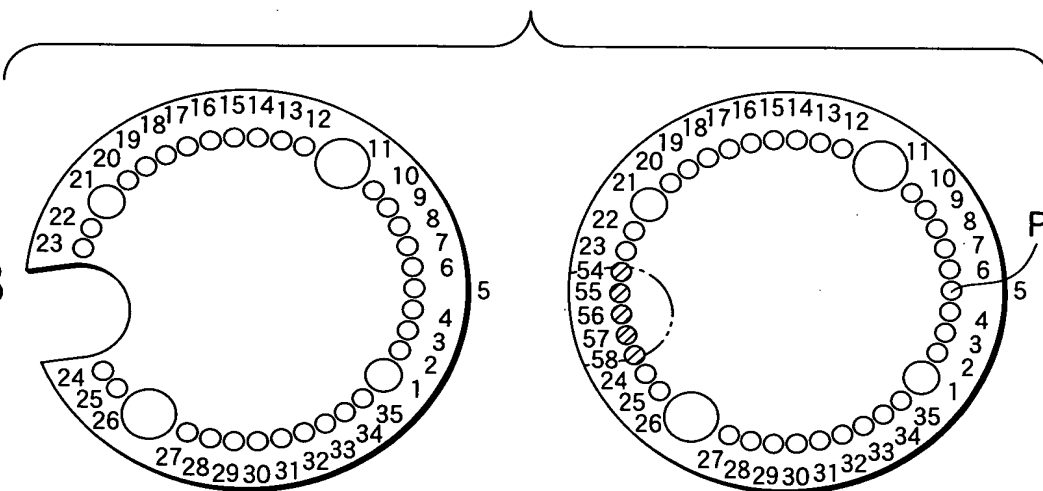


FIG.2C

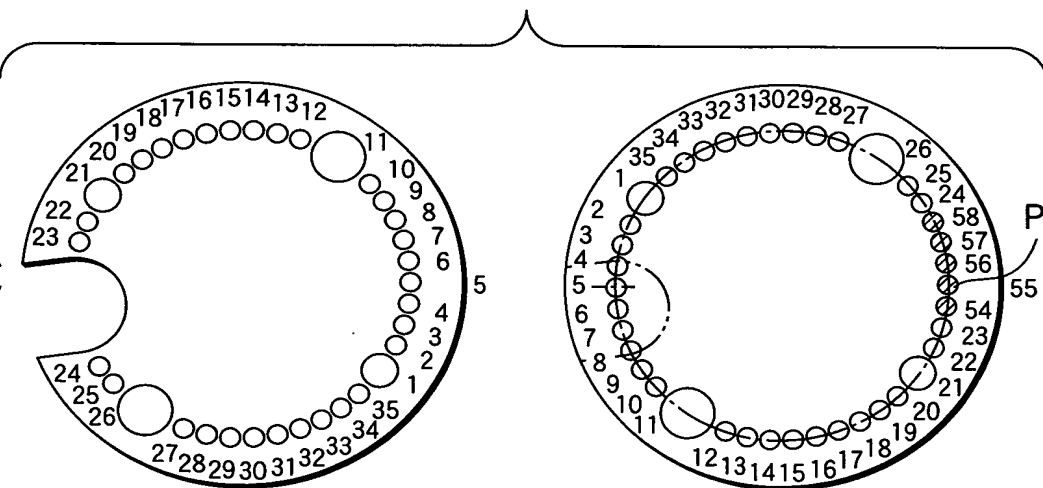


FIG.3

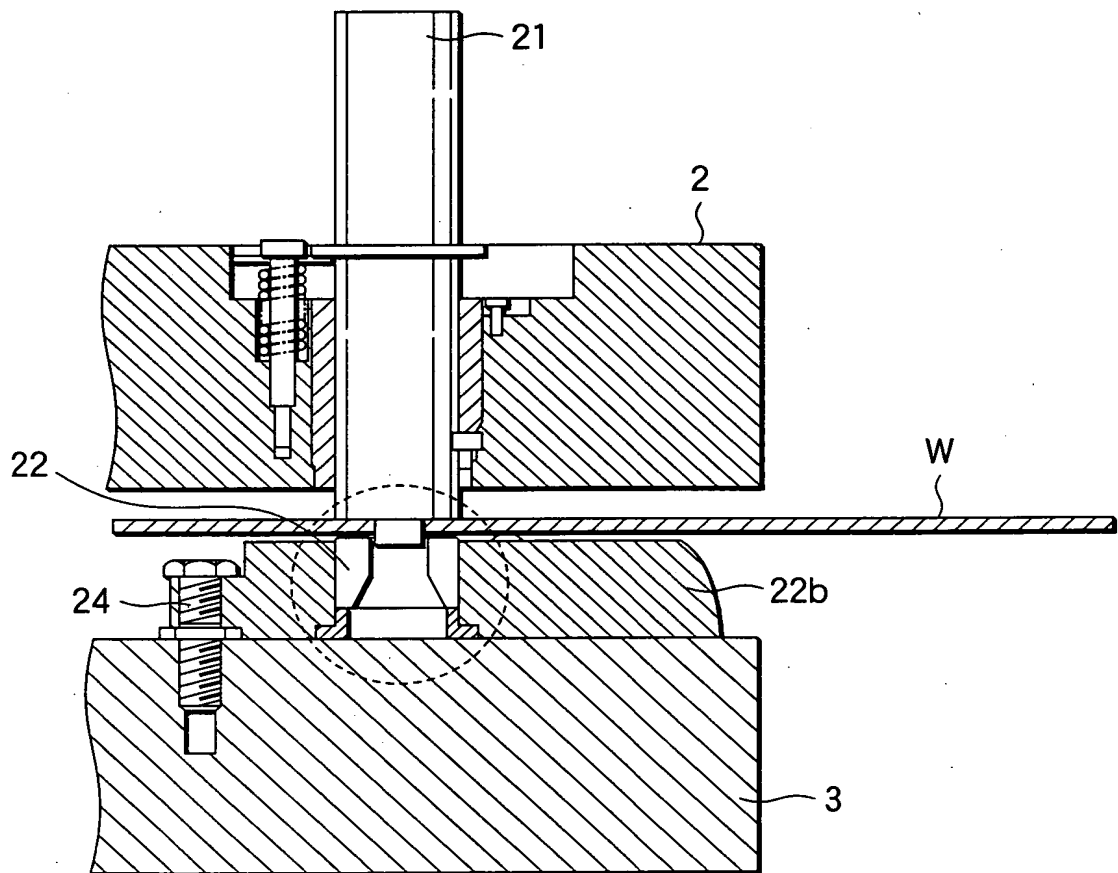
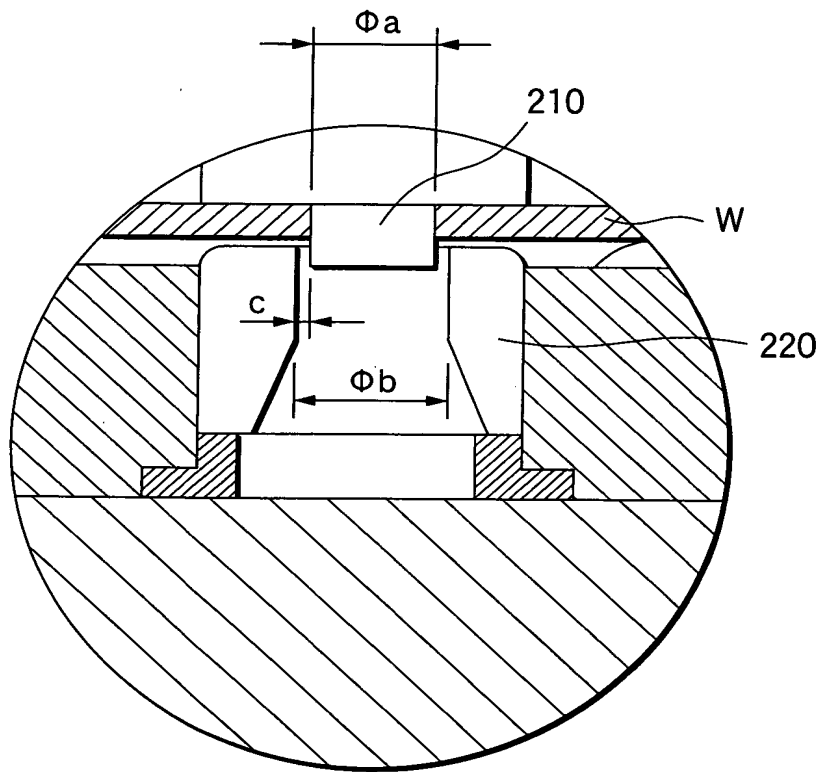


FIG.4



Φa : DIAMETER OF BLADE OF UPPER MOLD 210

Φb : DIAMETER OF HOLE OF LOWER MOLD 220

c : $(\Phi b - \Phi a) / 2$ (CLEARANCE)

FIG.5 PRIOR ART

